## <u>GRANT CLASSIC/CHALLENGER BILLET HORN BUTTON</u> <u>INSTALLATION INSTRUCTIONS</u>

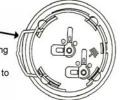
This assembly will replace the present metal horn cap, spring, retainer contactor plate(s) and shoulder bolts currently on your GRANT steering wheel.

## **TO INSTALL**

- 1. Disconnect the battery or remove horn fuse so that the horn will not short out and blow during installation.
- 2. Pull or pry off metal horn cap and remove along with the spring. Disconnect the wire lead(s), remove the three shoulder bolts and remove the fiber contactor ring (and copper plate present on many Ford vehicles). You should now have nothing in the center of the wheel except the steering shaft retaining nut or bolt.
- 3. Separate the horn button from billet housing by pushing out from the back side. Position billet housing on wheel and feed horn lead(s) through hole provided. Install three (3) cap screws provided and tighten to 10-12 ft/lbs. Do not over tighten these bolts or damage to the hub may result.
- 4. On one (1) wire lead systems, connect the horn lead to the center terminal on back of horn button. On two (2) wire horn systems used on many Ford vehicles you must make the following modification as the <a href="https://example.com/horn-button">horn-button</a>. must not be grounded. Once done connect one wire lead to each terminal on back of horn button.

Cut off external portion of wire spring [Only for 2 wire horn systems]

(This wire spring must not make contact with steering wheel or retainer ring). To do this, pull spring out about 1/4" and cut with wire cutters where it begins to go back inside the housing.



Install button into billet housing, reconnect battery or install fuse and enjoy your new GRANT accessory.
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